

R454B

A-Gas (Australia) Pty Ltd - outgoing

Chemwatch Hazard Alert Code: 4

Chemwatch: 5402-41

Issue Date: 15/04/2021

Version No: 3.1

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Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|-------------------------------|--|
| Product name | R454B |
| Synonyms | Not Available |
| Proper shipping name | LIQUEFIED GAS, FLAMMABLE, N.O.S. (contains difluoromethane and 2,3,3,3-tetrafluoropropene) |
| Chemical formula | Not Applicable |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|--------------|
| Relevant identified uses | Refrigerant. |
|--------------------------|--------------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|--|
| Registered company name | A-Gas (Australia) Pty Ltd - outgoing |
| Address | 9-11 Oxford Rd, Laverton North Victoria 3026 Australia |
| Telephone | 93689222 |
| Fax | Not Available |
| Website | www.agas.com |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|---------------|
| Association / Organisation | A-Gas |
| Emergency telephone numbers | 1800 737 001 |
| Other emergency telephone numbers | Not Available |

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

| | Min | Max | |
|--------------|-----|-----|--|
| Flammability | 4 | | |
| Toxicity | 1 | | |
| Body Contact | 1 | | |
| Reactivity | 1 | | |
| Chronic | 0 | | |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|--------------------|---|
| Poisons Schedule | Not Applicable |
| Classification [1] | Gases Under Pressure (Compressed Gas) |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---------|
| Hazard pictogram(s) | |
| Signal word | Warning |

Hazard statement(s)

| | |
|---------------|---|
| H280 | Contains gas under pressure; may explode if heated. |
| AUH044 | Risk of explosion if heated under confinement. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) General

| | |
|-------------|---|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children. |
| P103 | Read carefully and follow all instructions. |

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

| | |
|------------------|--|
| P410+P403 | Protect from sunlight. Store in a well-ventilated place. |
|------------------|--|

Precautionary statement(s) Disposal

Not Applicable

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|----------------|--|-----------------------------------|
| 75-10-5 | >60 | <u>difluoromethane</u> |
| 754-12-1 | 30-60 | <u>2,3,3,3-tetrafluoropropene</u> |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available | |

SECTION 4 First aid measures

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <ul style="list-style-type: none"> ▶ If product comes in contact with eyes remove the patient from gas source or contaminated area. ▶ Take the patient to the nearest eye wash, shower or other source of clean water. ▶ Open the eyelid(s) wide to allow the material to evaporate. ▶ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners. ▶ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage. ▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s) ▶ Transport to hospital or doctor. ▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur. ▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage. ▶ Ensure verbal communication and physical contact with the patient. <p>DO NOT allow the patient to rub the eyes DO NOT allow the patient to tightly shut the eyes DO NOT introduce oil or ointment into the eye(s) without medical advice DO NOT use hot or tepid water.</p> |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ Following exposure to gas, remove the patient from the gas source or contaminated area. ▶ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer. ▶ Prosthesis such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures. ▶ If the patient is not breathing spontaneously, administer rescue breathing. ▶ If the patient does not have a pulse, administer CPR. ▶ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen. ▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction. ▶ Keep the patient warm, comfortable and at rest while awaiting medical care. ▶ MONITOR THE BREATHING AND PULSE, CONTINUOUSLY. ▶ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary. |
| Ingestion | <ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. |

- ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

for intoxication due to Freons/ Halons;

A: Emergency and Supportive Measures

- ▶ Maintain an open airway and assist ventilation if necessary
- ▶ Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- ▶ Monitor the ECG for 4-6 hours

B: Specific drugs and antidotes:

- ▶ There is no specific antidote

C: Decontamination

- ▶ Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- ▶ Ingestion; (a) Prehospital: Administer activated charcoal, if available. **DO NOT** induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

D: Enhanced elimination:

- ▶ There is no documented efficacy for diuresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition

- ▶ Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- ▶ No specific antidote.
- ▶ Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- ▶ If lavage is performed, suggest endotracheal and/or esophageal control.
- ▶ Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- ▶ Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:

- ▶ If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- ▶ Analgesia may be necessary while thawing.
- ▶ If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- ▶ Shock may occur during rewarming.
- ▶ Administer tetanus toxoid booster after hospitalization.
- ▶ Prophylactic antibiotics may be useful.
- ▶ The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

**DO NOT EXTINGUISH BURNING GAS UNLESS LEAK CAN BE STOPPED SAFELY:
OTHERWISE: LEAVE GAS TO BURN.**

FOR SMALL FIRE:

- ▶ Dry chemical, CO₂ or water spray to extinguish gas (only if absolutely necessary and safe to do so).
- ▶ **DO NOT** use water jets.

FOR LARGE FIRE:

- ▶ Cool cylinder by direct flooding quantities of water onto upper surface until well after fire is out.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting

FOR FIRES INVOLVING MANY GAS CYLINDERS:

- ▶ To stop the flow of gas, specifically trained personnel may inert the atmosphere to reduce oxygen levels thus allowing the capping of leaking container(s).
- ▶ Reduce the rate of flow and inject an inert gas, if possible, before completely stopping the flow to prevent flashback.
- ▶ **DO NOT extinguish the fire until the supply is shut off** otherwise an explosive re-ignition may occur.
- ▶ If the fire is extinguished and the flow of gas continues, used increased ventilation to prevent build-up, of explosive atmosphere.

GENERAL

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.

R454B

| | |
|------------------------------|--|
| | <ul style="list-style-type: none"> ▶ Wear breathing apparatus plus protective gloves. ▶ Consider evacuation ▶ Fight fire from a safe distance, with adequate cover. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ HIGHLY FLAMMABLE: will be easily ignited by heat, sparks or flames. ▶ Will form explosive mixtures with air ▶ Fire exposed containers may vent contents through pressure relief valves thereby increasing fire intensity and/ or vapour concentration. ▶ Vapours may travel to source of ignition and flash back. ▶ Containers may explode when heated - Ruptured cylinders may rocket ▶ Fire may produce irritating, poisonous or corrosive gases. <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) hydrogen fluoride other pyrolysis products typical of burning organic material.</p> |
| HAZCHEM | 2YE |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used. ▶ DO NOT enter confined spaces where gas may have accumulated. ▶ Shut off all sources of possible ignition and increase ventilation. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of all unprotected personnel and move upwind. ▶ Alert Emergency Authority and advise them of the location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body clothing with breathing apparatus. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

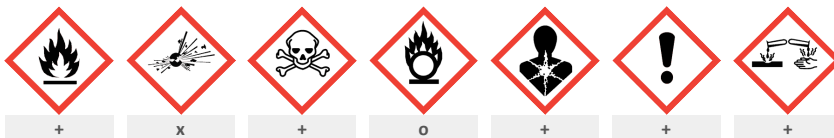
SECTION 7 Handling and storage

Precautions for safe handling

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> · Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature · The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines. · Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended. · Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas. ▶ Avoid generation of static electricity. Earth all lines and equipment. ▶ DO NOT transfer gas from one cylinder to another. |
| Other information | <ul style="list-style-type: none"> ▶ Polymerisation may occur slowly at room temperature. ▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open. ▶ Such compounds should be sited and built in accordance with statutory requirements. ▶ The storage compound should be kept clear and access restricted to authorised personnel only. ▶ Cylinders stored in the open should be protected against rust and extremes of weather. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ DO NOT use aluminium or galvanised containers ▶ Cylinder: ▶ Ensure the use of equipment rated for cylinder pressure. ▶ Ensure the use of compatible materials of construction. ▶ Valve protection cap to be in place until cylinder is secured, connected. ▶ Cylinder must be properly secured either in use or in storage. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents |



X — Must not be stored together
O — May be stored together with specific preventions
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

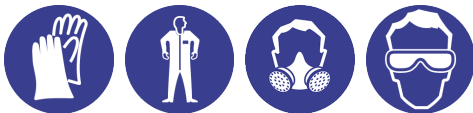
Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|----------------------------|-----------|---------------|--------------|
| difluoromethane | 3,000 ppm | 6,500 ppm | 39,000 ppm |
| 2,3,3,3-tetrafluoropropene | 2,200 ppm | Not Available | 1.40E+05 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|----------------------------|---------------|---------------|
| difluoromethane | Not Available | Not Available |
| 2,3,3,3-tetrafluoropropene | Not Available | Not Available |

MATERIAL DATA

Exposure controls

| | |
|---|--|
| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> |
| Personal protection |  |
| Eye and face protection | <ul style="list-style-type: none"> Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <ul style="list-style-type: none"> When handling sealed and suitably insulated cylinders wear cloth or leather gloves. |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> Protective overalls, closely fitted at neck and wrist. Eye-wash unit. <p>IN CONFINED SPACES:</p> <ul style="list-style-type: none"> Non-sparking protective boots Static-free clothing. Ensure availability of lifeline. |

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10 | 1000 | AX-AUS / Class1 | - |
| up to 50 | 1000 | - | AX-AUS / Class 1 |
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | AX-2 |
| up to 100 | 10000 | - | AX-3 |
| 100+ | | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| | | | |
|-----------------------|---|--|---------------|
| Appearance | Clear colourless highly flammable liquefied gas with slight ether like odour. | | |
| Physical state | Liquified Gas | Relative density (Water = 1) | 0.98 @25C |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |

| | | | |
|--|---------------|-----------------------------------|----------------|
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | -50.9 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | >1 | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | 22 | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | 11.25 | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | 1.5856 @25C | Gas group | Not Available |
| Solubility in water | Not Available | pH as a solution (Not Available%) | Not Available |
| Vapour density (Air = 1) | 2.2 | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

| | |
|------------------------------------|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|--------------|---|
| Inhaled | <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> |
| Ingestion | Not normally a hazard due to physical form of product. |
| Skin Contact | <p>Limited evidence suggests that repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).</p> <p>Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..</p> |
| Chronic | <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Principal route of occupational exposure to the gas is by inhalation.</p> |

| | | |
|----------------------------|--|-------------------|
| R454B | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| difluoromethane | TOXICITY | IRRITATION |
| | Inhalation(Rat) LC50; >760000 ppm4h ^[2] | Not Available |
| | Oral (Mouse) LD50; 1810 mg/kg ^[2] | |
| 2,3,3,3-tetrafluoropropene | TOXICITY | IRRITATION |
| | Inhalation(Rat) LC50; >86.831 ppm4h ^[2] | Not Available |

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data

R454B

extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|-----------------------------------|---|
| 2,3,3,3-TETRAFLUOROPROPENE | <p>Mutagenicity : Did not cause genetic damage in animals. Did not cause genetic damage in cultured mammalian cells. Experiments showed mutagenic effects in cultured bacterial cells. Reproductive toxicity : Animal testing showed no reproductive toxicity. Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity. * Vendor For similar product, 1,3,3,3-tetrafluoropropene HFO-1234ze is not likely to accumulate in the bodies of humans or animals HFO-1234ze is practically non-toxic. Short-term exposures at levels higher than 10% have not induced cardiac sensitization to adrenalin nor induced serious toxic effects. Rats and rabbits did not exhibit any serious toxic, developmental or reproductive effects even with exposures to high levels of HFO-1234ze. Based on a series of mutagenicity and genomics studies, the cancer risk for HFO-1234ze is LOW</p> <p>The fluoroalkenes vary widely in acute inhalation toxicity. Those, such as perfluoroisobutylene, PFIB, the most highly toxic member, attacks the pulmonary epithelium of rats eventuating in edema and death after a delay of about one day. Other fluoroalkenes, such as hexafluoropropylene (HFP) or chlorotrifluoroethylene (CTFE), also cause pulmonary injury but at lower concentrations produce concentration dependent changes in the renal concentrating mechanism of the rat. Changes in the CNS of rats and rabbits have also been reported for CTFE.</p> <p>Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified.</p> <p>Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities. n general, the genotoxic potential is dependent on the nature, number, and position of halogen(s) and the molecular size of the compound.</p> |
|-----------------------------------|---|

| | | | |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity | ✘ | Carcinogenicity | ✘ |
| Skin Irritation/Corrosion | ✘ | Reproductivity | ✘ |
| Serious Eye Damage/Irritation | ✘ | STOT - Single Exposure | ✘ |
| Respiratory or Skin sensitisation | ✘ | STOT - Repeated Exposure | ✘ |
| Mutagenicity | ✘ | Aspiration Hazard | ✘ |

Legend: ✘ – Data either not available or does not fill the criteria for classification
✔ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| R454B | Endpoint | Test Duration (hr) | Species | Value | Source |
|-------|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

| difluoromethane | Endpoint | Test Duration (hr) | Species | Value | Source |
|-----------------|-----------|--------------------|-------------------------------|-----------|--------|
| | NOEC(ECx) | 96h | Fish | 10mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | >114mg/l | 2 |
| | EC50 | 48h | Crustacea | >97.9mg/l | 2 |
| | EC50 | 96h | Algae or other aquatic plants | 142mg/l | 2 |

| 2,3,3,3-tetrafluoropropene | Endpoint | Test Duration (hr) | Species | Value | Source |
|----------------------------|-----------|--------------------|-------------------------------|----------|---------------|
| | NOEC(ECx) | 72h | Algae or other aquatic plants | >100mg/l | Not Available |
| | EC50 | 72h | Algae or other aquatic plants | >2.5mg/l | 2 |
| | EC50 | 48h | Crustacea | 65mg/l | 2 |

| 2,3,3,3-tetrafluoropropene | Endpoint | Test Duration (hr) | Species | Value | Source |
|----------------------------|----------|--------------------|---------|----------|---------------|
| | LC50 | 96h | Fish | >197mg/l | Not Available |

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|----------------------------|-------------------------|------------------|
| difluoromethane | LOW | LOW |
| 2,3,3,3-tetrafluoropropene | HIGH | HIGH |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|----------------------------|-----------------------|
| difluoromethane | LOW (LogKOW = 0.2) |
| 2,3,3,3-tetrafluoropropene | LOW (LogKOW = 2.1485) |

Mobility in soil

| Ingredient | Mobility |
|----------------------------|-------------------|
| difluoromethane | LOW (KOC = 23.74) |
| 2,3,3,3-tetrafluoropropene | LOW (KOC = 154.4) |

Continued...

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|------------------------------|--|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Evaporate or incinerate residue at an approved site. ▶ Return empty containers to supplier. ▶ Ensure damaged or non-returnable cylinders are gas-free before disposal. |
|------------------------------|--|

SECTION 14 Transport information

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant | NO |
| HAZCHEM | 2YE |

Land transport (ADG)

| | | |
|------------------------------|--|----------------|
| UN number | 3161 | |
| UN proper shipping name | LIQUEFIED GAS, FLAMMABLE, N.O.S. (contains difluoromethane and 2,3,3,3-tetrafluoropropene) | |
| Transport hazard class(es) | Class | 2.1 |
| | Subrisk | Not Applicable |
| Packing group | Not Applicable | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Special provisions | 274 |
| | Limited quantity | 0 |

Air transport (ICAO-IATA / DGR)

| | | |
|------------------------------|--|----------------|
| UN number | 3161 | |
| UN proper shipping name | Liquefied gas, flammable, n.o.s. * (contains difluoromethane and 2,3,3,3-tetrafluoropropene) | |
| Transport hazard class(es) | ICAO/IATA Class | 2.1 |
| | ICAO / IATA Subrisk | Not Applicable |
| | ERG Code | 10L |
| Packing group | Not Applicable | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | Special provisions | A1 A807 |
| | Cargo Only Packing Instructions | 200 |
| | Cargo Only Maximum Qty / Pack | 150 kg |
| | Passenger and Cargo Packing Instructions | Forbidden |
| | Passenger and Cargo Maximum Qty / Pack | Forbidden |
| | Passenger and Cargo Limited Quantity Packing Instructions | Forbidden |
| | Passenger and Cargo Limited Maximum Qty / Pack | Forbidden |

Sea transport (IMDG-Code / GGVSee)

| | | |
|------------------------------|--|----------------|
| UN number | 3161 | |
| UN proper shipping name | LIQUEFIED GAS, FLAMMABLE, N.O.S. (contains difluoromethane and 2,3,3,3-tetrafluoropropene) | |
| Transport hazard class(es) | IMDG Class | 2.1 |
| | IMDG Subrisk | Not Applicable |
| Packing group | Not Applicable | |
| Environmental hazard | Not Applicable | |
| Special precautions for user | EMS Number | F-D, S-U |
| | Special provisions | 274 |
| | Limited Quantities | 0 |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|----------------------------|---------------|
| difluoromethane | Not Available |
| 2,3,3,3-tetrafluoropropene | Not Available |

Transport in bulk in accordance with the ICG Code

| Product name | Ship Type |
|----------------------------|---------------|
| difluoromethane | Not Available |
| 2,3,3,3-tetrafluoropropene | Not Available |

SECTION 15 Regulatory information**Safety, health and environmental regulations / legislation specific for the substance or mixture****difluoromethane is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

2,3,3,3-tetrafluoropropene is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (difluoromethane; 2,3,3,3-tetrafluoropropene) |
| China - IECSC | No (difluoromethane; 2,3,3,3-tetrafluoropropene) |
| Europe - EINEC / ELINCS / NLP | No (2,3,3,3-tetrafluoropropene) |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | No (2,3,3,3-tetrafluoropropene) |
| Vietnam - NCI | Yes |
| Russia - FBEPH | No (2,3,3,3-tetrafluoropropene) |
| Legend: | <i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i> |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 15/04/2021 |
| Initial Date | 03/06/2020 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|---|
| 2.1 | 03/06/2020 | Classification |
| 3.1 | 15/04/2021 | Classification change due to full database hazard calculation/update. |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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